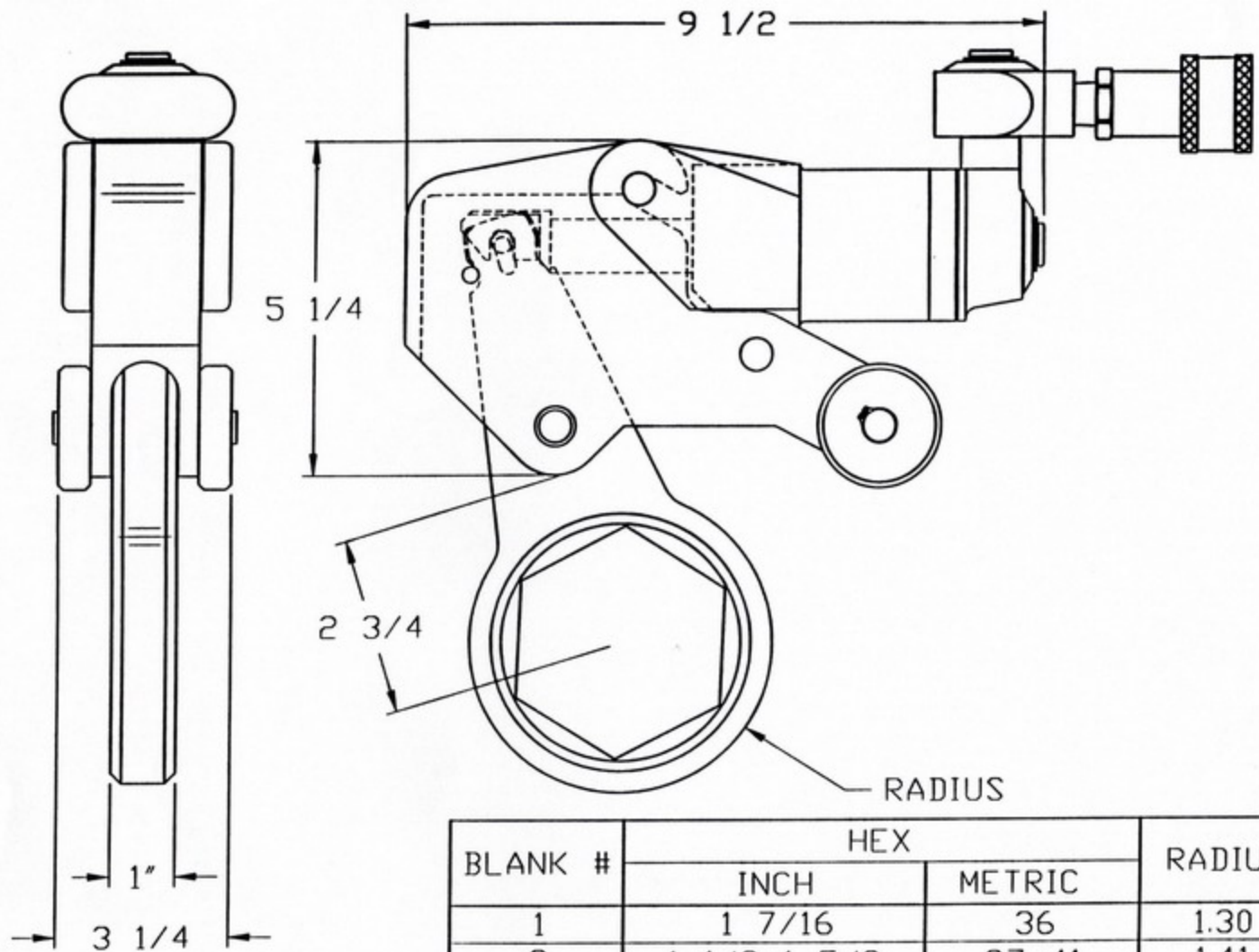


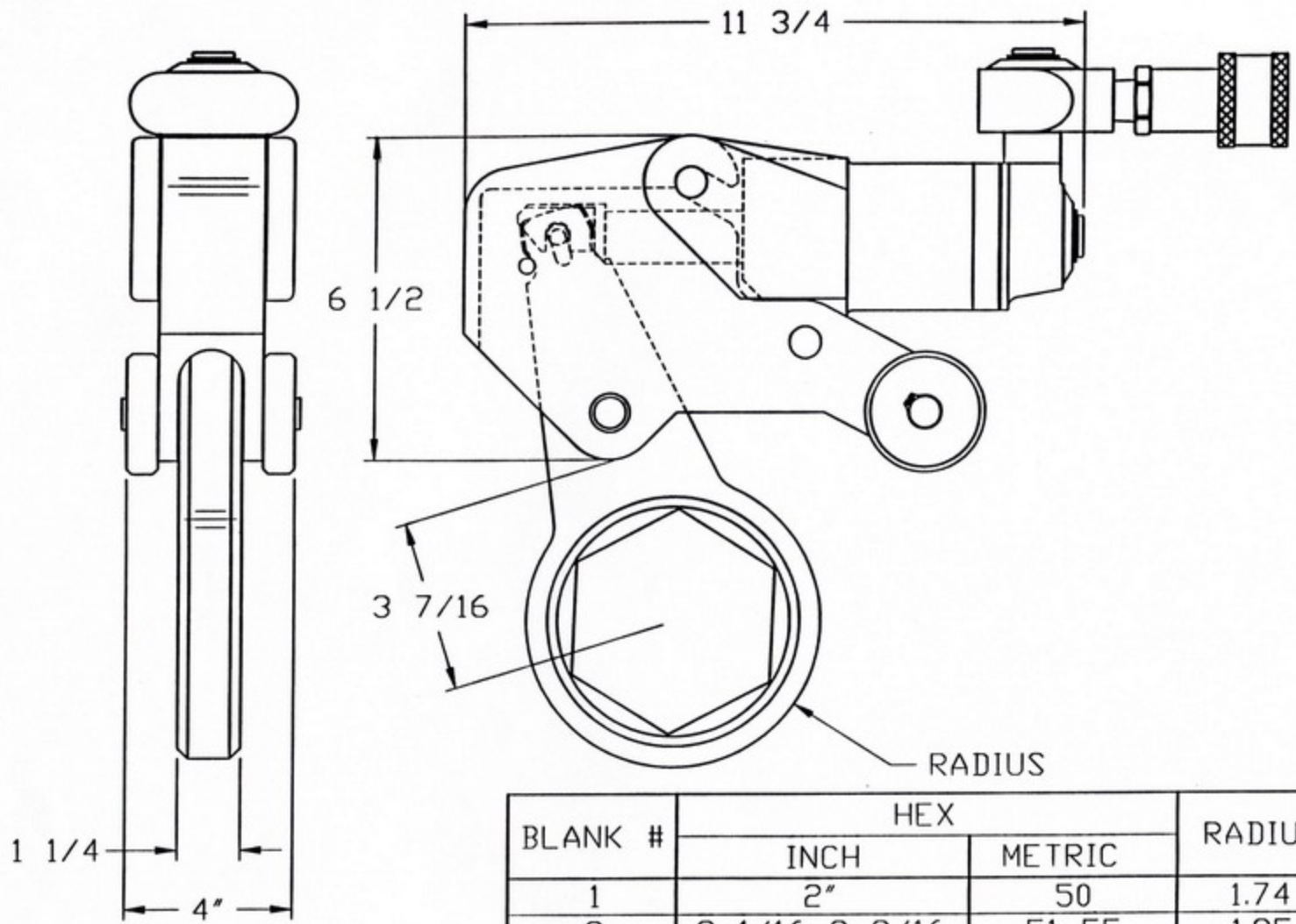
2XLCT AB TYPE  
RATCHET LINK

BLANK #	HEX		RADIUS
	INCH	METRIC	
1	1 1/8	28	1.0
2	1 3/16-1 1/4	29-32	1.08
3	1 5/16-1 7/16	33-36	1.18
4	1 1/2-1 5/8	37-41	1.29
5	1 11/16-1 13/16	42-46	1.40
6	1 7/8-2"	47-50	1.51
7	2 1/16-2 3/16	51-55	1.62
8	2 1/4-2 3/8	56-60	1.73
9	2 7/16-2 9/16	61-65	1.84



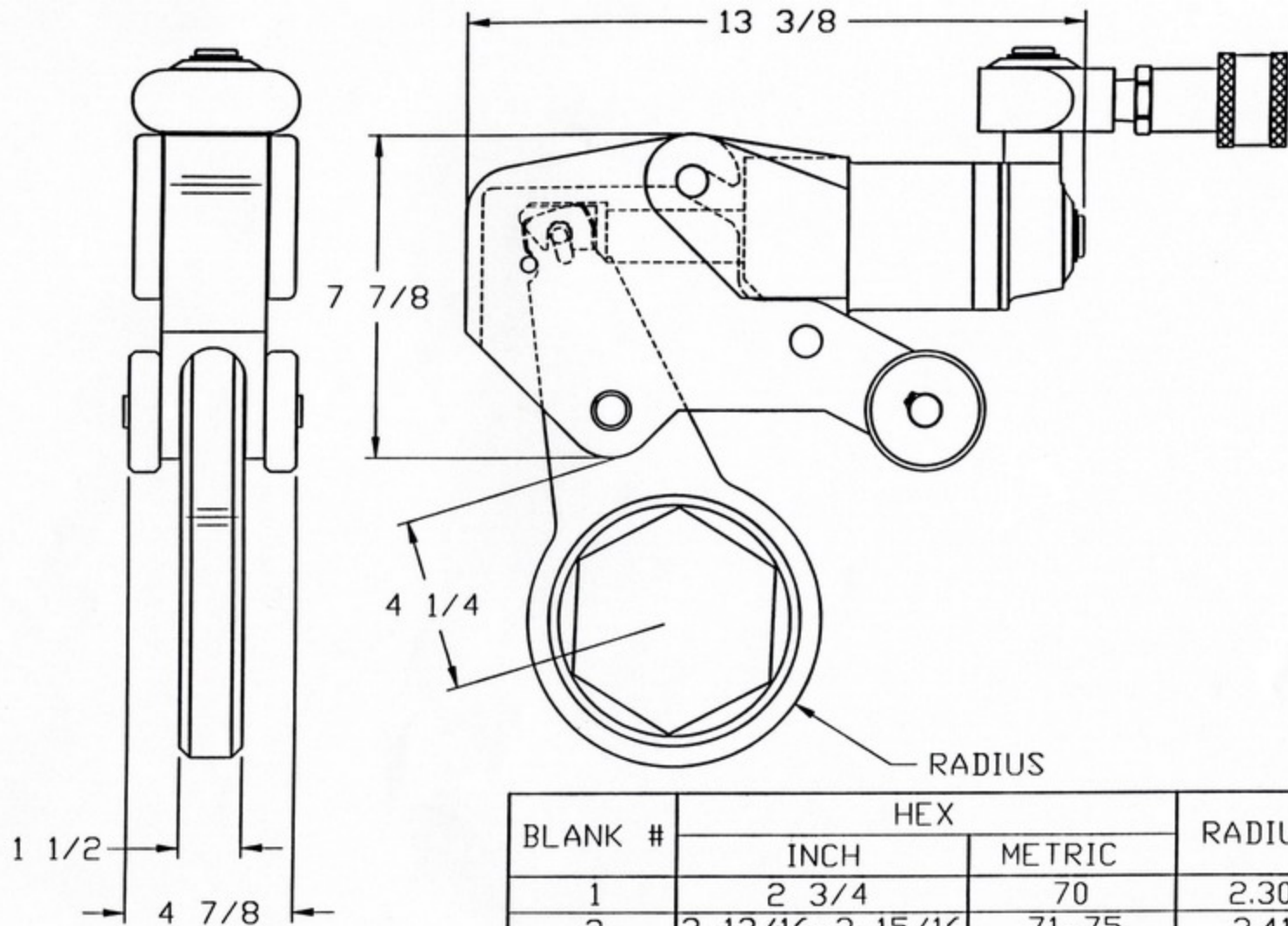
4XLCT AB TYPE  
RATCHET LINK

BLANK #	HEX		RADIUS
	INCH	METRIC	
1	1 7/16	36	1.30
2	1 1/2-1 5/8	37-41	1.41
3	1 11/16-1 13/16	42-46	1.52
4	1 7/8-2"	47-50	1.63
5	2 1/16-2 3/16	51-55	1.74
6	2 1/4-2 3/8	56-60	1.85
7	2 7/16-2 9/16	61-65	1.96
8	2 5/8-2 3/4	66-70	2.07
9	2 13/16-2 15/16	71-75	2.18
10	3-3 1/8	76-80	2.30



8XLCT AB TYPE  
RATCHET LINK

BLANK #	HEX		RADIUS
	INCH	METRIC	
1	2"	50	1.74
2	2 1/16-2 3/16	51-55	1.85
3	2 1/4-2 3/8	56-60	1.96
4	2 7/16-2 9/16	61-65	2.07
5	2 5/8-2 3/4	66-70	2.18
6	2 13/16-2 15/16	71-75	2.30
7	3-3 1/8	76-80	2.41
8	3 3/16-3 3/8	81-85	2.53
9	3 7/16-3 1/2	86-90	2.64
10	3 9/16-3 3/4	91-95	2.76
11	3 13/16-3 15/16	96-100	2.87



14XLCT AB TYPE  
RATCHET LINK

BLANK #	HEX		RADIUS
	INCH	METRIC	
1	2 3/4	70	2.30
2	2 13/16-2 15/16	71-75	2.41
3	3-3 1/8	76-80	2.53
4	3 3/16-3 3/8	81-85	2.65
5	3 7/16-3 1/2	86-90	2.75
6	3 9/16-3 3/4	91-95	2.88
7	3 13/16-3 15/16	96-100	2.98
8	4"-4 1/8	101-105	3.10
9	4 3/16-4 5/16	106-110	3.21
10	4 3/8-4 5/8	111-120	3.44